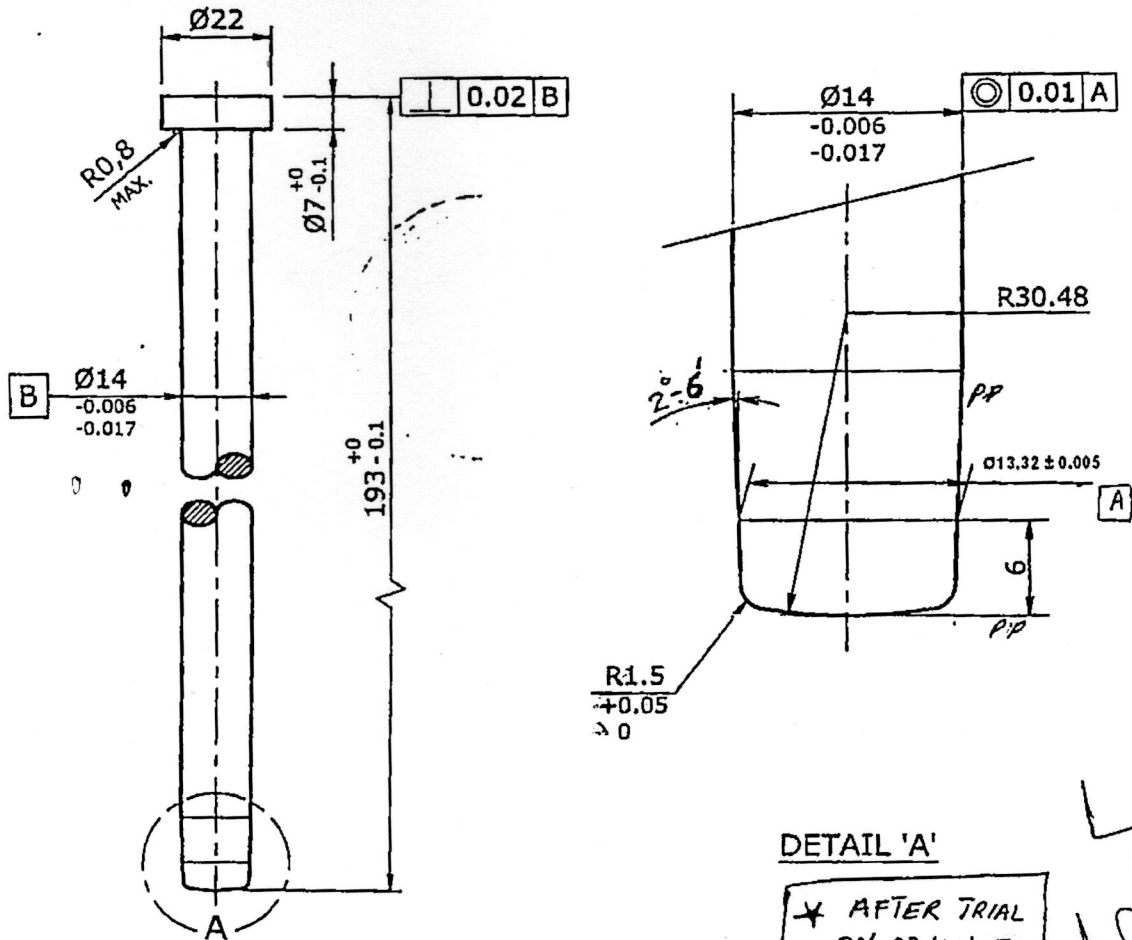


DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.
GAUGING DIMENSIONS MARKED Ø GAUGING SURFACE HARDENED WHERE POSSIBLE,
INFORMATION MARKED † TO BE MARKED ON G. GROUND L. LAPPED P. POLISHED,
MACHINED WHERE SHOWN DIMENSIONS MARKED ★ ARE IMPORTANT: PP HIGHLY POLISHED.
UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1.	01	PUNCH	B & B	IV/5	Ø25 x 200 L	HD. & TD.

EXPERIMENTAL

HARDNESS = VPN 780 ~ 830



DETAIL 'A'

★ AFTER TRIAL
ON 02/10/25

10/x
10/10/25

						DRAWN BY: <i>Bilal Gilani</i> MUHAMMAD SAQLAIN D/MAN	
						CHECKED BY: <i>Zulfiqar Ahmed</i> ZULFIQAR AHMED ATO	
						CHECKED BY: <i>Khalid Mehmood</i> KHALID MEHMOOD TO	
						APPROVED BY: <i>Bilal Gilani</i> BILAL GILANI AM	
DATE	MOD. No.	AMENDMENTS			SIGN.	SCALE N.T.S.	BASED ON . 833-060-009-031
CUPPING PUNCH FOR CUP DRG.No. 43140 A20 D020						PCF	M&D/SAA
CASE CUP 7.62 M80 (for Oman)						SK/T- 27 /WBM	
LACHAUSSEE PRESS-833 A-41 / WBM						DATE	. 13-11-18

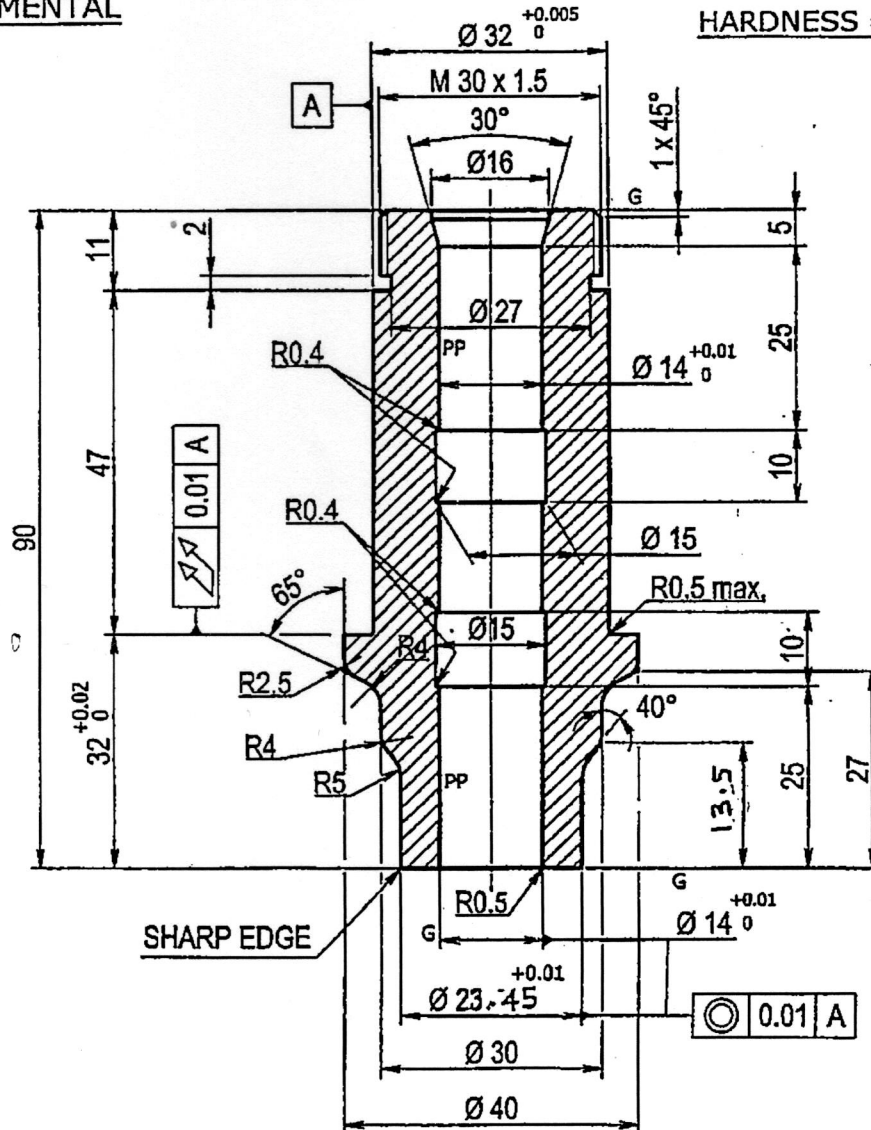
IF IN DOUBT ASK!

DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.
GAUGING DIMENSIONS MARKED GAUGING SURFACE HARDENED WHERE POSSIBLE,
INFORMATION MARKED TO BE MARKED ON, GROUND L LAPPED P. POLISHED,
MACHINED WHERE SHOWN DIMENSIONS MARKED ARE IMPORTANT: PP HIGHLY POLISHED.
UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1.	1	PUNCH	B & B	IV/5	Ø45 x 95 L	HD. & TD.

EXPERIMENTAL

HARDNESS = VPN 780 ~ 830



IF IN DOUBT ASK!

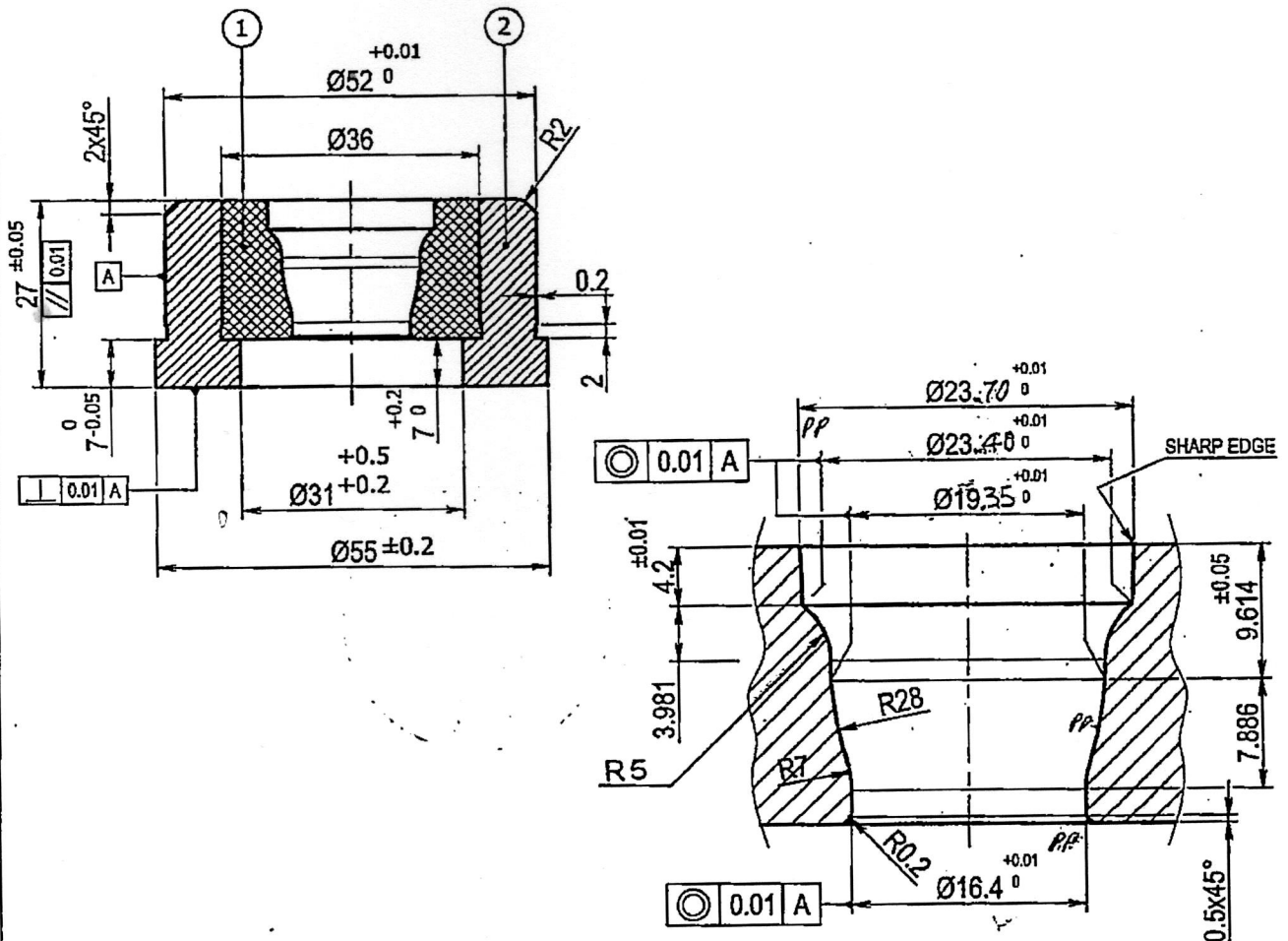
DATE MOD. No. AMENDMENTS SIGN.			DRAWN BY: <i>Muhammad Saqlain</i>	
			MUHAMMAD SAQLAIN D/MAN	
			CHECKED BY: <i>Zulfiqar Ahmeed</i>	
			ZULFIQAR AHMEED ATO	
DATE MOD. No. AMENDMENTS SIGN.			CHECKED BY: <i>Khalid Mehmood</i>	
			KHALID MEHMOOD TO	
DATE MOD. No. AMENDMENTS SIGN.			APPROVED BY: <i>Bilal Gilani</i>	
			BILAL GILANI AM	
CUTTING PUNCH FOR CUP DRG.No. 43140 A20 D 020 CASE CUP 7.62 M80 (for Oman) LACHAUSSEE PRESS - 833 A-41 / WBM			SCALE N.T.S.	BASED ON 833-060-010-031
			M&D/SAA	SK/T-28/WBM
			DATE	07.-8-18

DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.
GAUGING DIMENSIONS MARKED Φ GAUGING SURFACE HARDENED WHERE POSSIBLE,
INFORMATION MARKED $\dagger$ TO BE MARKED ON G. GROUND L. LAPPED P. POLISHED,
MACHINED WHERE SHOWN f DIMENSIONS MARKED $\star$ ARE IMPORTANT: PP HIGHLY POLISHED.
UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1.	01	DIE	T.C.	--		--
2.	01	DIE HOUSING	Ni,Cr,Mo. STEEL	IV/2	Ø60 x 33 T	HD. & TD.

EXPERIMENTAL

HARDNESS = V.P.N 780 ~ 830



ENLARGED VIEW OF FORM

DATE MOD. No. AMENDMENTS SIGN. BLANKING & CUPPING DIE FOR CUP DRG. NO. 43140 A20 D 020 CASE CUP 7.62 M80 (for Oman) LACHAUSSEE PRESS A-41 / WBM				DRAWN BY: <i>Bilal Gilani</i> MUHAMMAD SAQLAIN D/MAN	
				CHECKED BY: <i>Zulfiqar Ahmed</i> ZULFIQAR AHMED ATO	
				CHECKED BY: <i>Khalid Mehmood</i> KHALID MEHMOOD TO	
				APPROVED BY: <i>Bilal Gilani</i> BILAL GILANI AM	
				SCALE N.T.S. BASED ON 833-060-011-031	
				M&D/SAA	
				SK/T -29 /WBM	
				DATE 17-8-18	

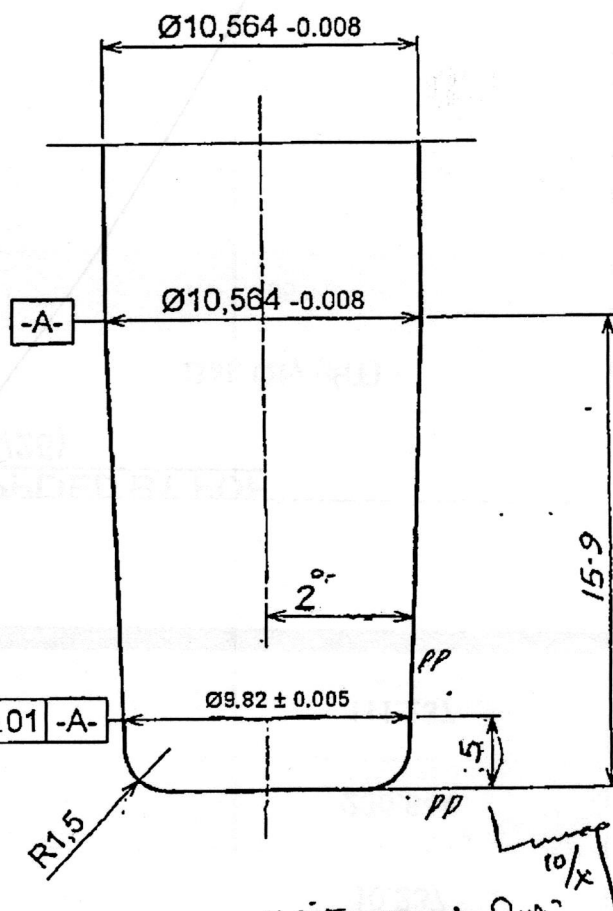
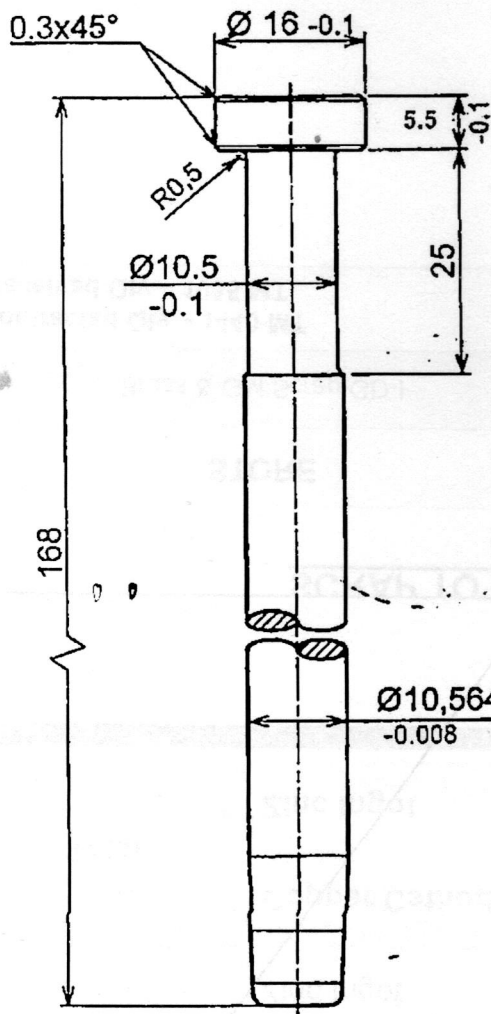
IF IN DOUBT ASK!

DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.
GAUGING DIMENSIONS MARKED + GAUGING SURFACE HARDENED WHERE POSSIBLE.
INFORMATION MARKED + TO BE MARKED ON, G. GROUND L. LAPPED P. POLISHED,
MACHINED WHERE SHOWN f DIMENSIONS MARKED X ARE IMPORTANT: PP HIGHLY POLISHED.
UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1	1	CUPPING PUNCH	B & B	IV/5	Ø 20 x 175 L	HD & TD

EXPERIMENTAL

HARDNESS :- 30 Kg.
700 ~ 750 VPN



NOTE :- REMOVE SHARP CORNER

* AFTER TRAIL
DN 02/10/25 10/10/25

				DRAWN	MUHAMMAD SAQLAIN	DIMAN
				CHECKED	ZULFIQAR AHMED	ATO
				CHECKED	KHALID MEHMOOD	TO
				APPROVED	BILAL GILANI	AM
DATE	MOD.NO.	AMENDMENTS.	SIGN.	SCALE	3 x 1	BASED ON SKT-2112/D-02
CUPPING PUNCH FOR CUP DRG. NO. 43140 A21 B020				P.O.Fs./M & D/SA		
BULLET CUP 7.62 M80 (For Oman)				SK /T- 30 / WBM		
THOLEN PRESS KMLS 4 / A-41 - WBM				DATE 27-11-18		

IF IN DOUBT ASK!

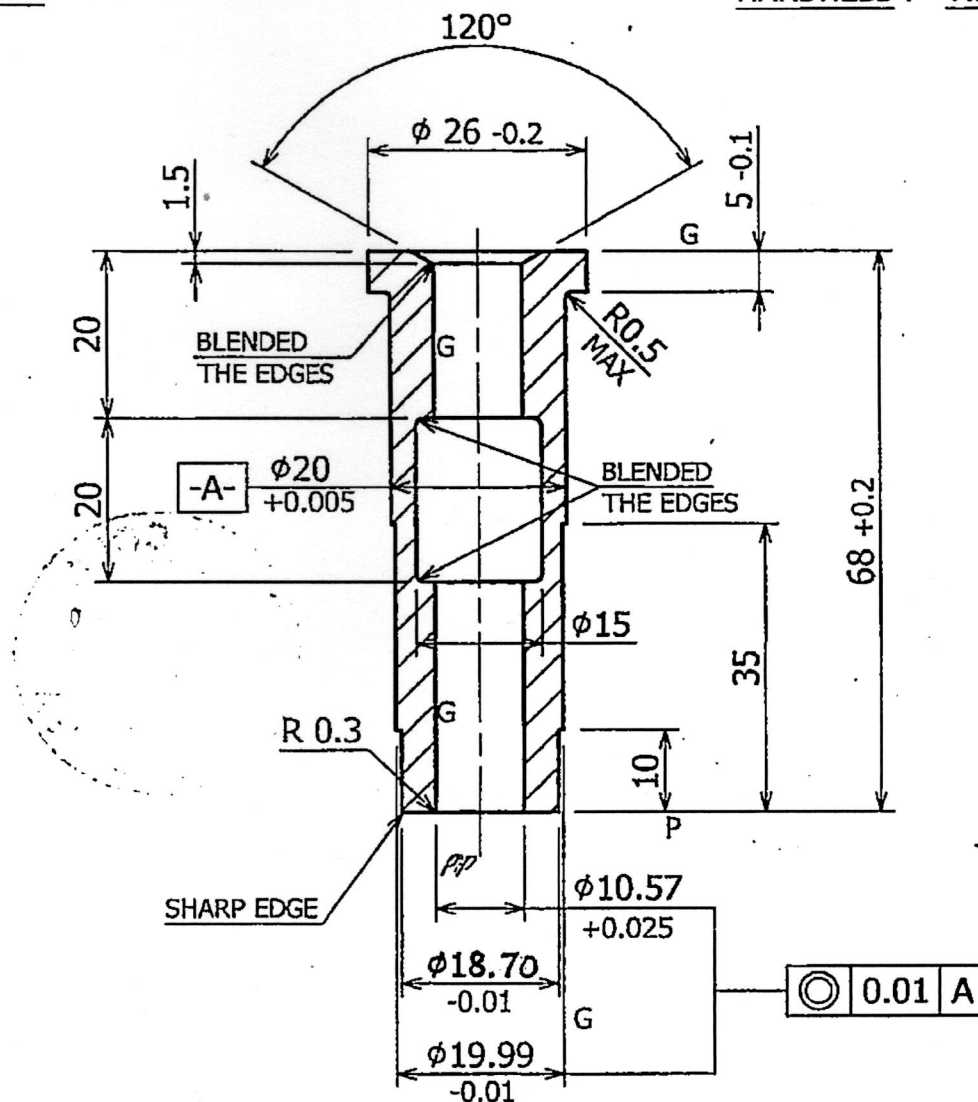
DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.

GAUGING DIMENSIONS MARKED $\oplus$ GAUGING SURFACE HARDENED WHERE POSSIBLE,
 INFORMATION MARKED + TO BE MARKED ON, G. GROUND L. LAPPED P. POLISHED,
 MACHINED WHERE SHOWN f DIMENSIONS MARKED X ARE IMPORTANT: PP HIGHLY POLISHED.
 UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1	1	PUNCH	O.H.N.S	IV/1	$\phi 30 \times 75$ L	HD & TD

EXPERIMENTAL

HARDNESS :- V.P.N 750 ~ 800



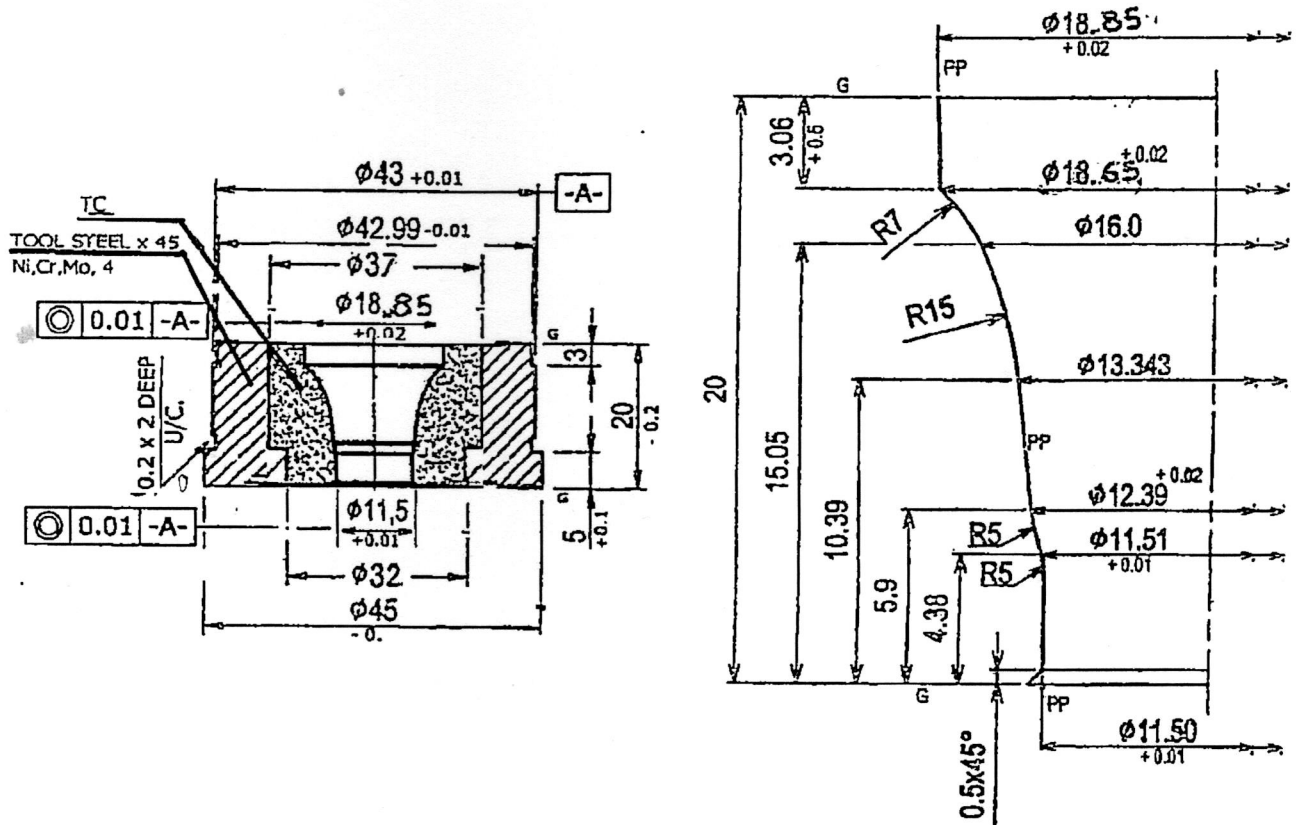
						DRAWN MUHAMMAD SAQLAIN	Sk Saqlain D/MAN
						CHECKED ZULFIQAR AHMED	Zulfiqar ATO
						CHECKED KHALID MAHMOOD	Khalid TO
						APPROVED BILAL GILANI	Bilal AM
DATE	MOD.NO.	AMENDMENTS.			SIGN.	SCALE N.T.S	BASED ON SK/T-2113/D-02
BLANKING PUNCH FOR						P.O.Fs./M & D/SAA	
BULLET CUP 7.62 M80 (For Omar)						SK/T- 31 /WBM	
THOLEN PRESS KMLS 4 / A-41 - WBM						DATE 07-08-2018	

DIMENSION IN MM, THIRD ANGLE PROJECTION METHOD USED.
GAUGING DIMENSIONS MARKED Ø GAUGING SURFACE. HARDENED WHERE POSSIBLE,
INFORMATION MARKED † TO BE MARKED ON G. GROUND L LAPPED P. POLISHED,
MACHINED WHERE SHOWN f DIMENSIONS MARKED ☆ ARE IMPORTANT: PP HIGHLY POLISHED.
UNTOLERANCED DIMENSIONS ACCORDING TO DIN 7168.

DET. No.	No. OFF.	DESCRIPTION	MATERIAL		STOCK SIZE	HEAT TREATMENT
				CLASS		
1	1	DIE	T.C	—	Ø50 x 25 L	HD. & TD.
2	1	DIE HOUSING	Ni,Cr,Mo STEEL	IV/2		

EXPERIMENTAL

HARDNESS = V.P.N 780 ~ 830



ENLARGED VIEW
Scale :- 4 x 1

Signature
18/12/19

		DRAWN BY: <i>B. Q. Q.</i>	
		MUHAMMAD SAQLAIN D/MAN	
		CHECKED BY: <i>Zulfiqar Ahmed</i>	
		ZULFIQAR AHMED ATO	
		CHECKED BY: <i>Khalid Mehmood</i>	
		KHALID MEHMOOD TO	
		APPROVED BY: <i>Bilal Gilani</i>	
		BILAL GILANI AM	
DATE	MOD. No.	AMENDMENTS	SIGN.
BLANKING & CUPPING DIE FOR CUP DRG. NO. 43140 A21 B 020			
BULLET CUP 7.62 M80 (for Oman)			
THOLEN PRESS A-41 / WBM			
		SCALE	BASED ON
		N.T.S.	SK/T-2117/D-02
		M&D/SAA	
		SK/T -32 /WBM	
		DATE	17 -02-2017

Section A-41 / WBM
Custodian - TO Cupping
Date 01-08-18

IF IN DOUBT ASK!